

◎ POWER RATING

Engine Speed rpm	Type of Operation	Engine Power	
		kW	Ps
1500	Prime Power	280	380
	Standby Power	308	420

-. The engine performance is as per GB/T2820.

-. Ratings are based on GB/T1147.1.

---Prime power is available for an unlimited number of hours per year in a variable load application. The permissible average power output over 24 hours of operation shall not exceed 80% of the prime power rating.

---Standby power is available in the event of a utility power outage or under test conditions for up to 200 hours of operation per year.

The permissible average power output over 24 hours of operation shall not exceed 80% of the standby power rating.

◎ SPECIFICATIONS

○ Engine Model	SC12E420D2
○ Engine Type	In-line, 4 strokes, water-cooled 4 valves, Turbo charged air-to-air intercooled
○ Combustion type	Direct injection
○ Cylinder Type	Wet liner
○ Number of cylinders	6
○ Bore × stroke	128(5.04) × 153(6.03) mm(in.)
○ Displacement	11.8(720) lit.(in ³)
○ Compression ratio	17 : 1
○ Firing order	1-5-3-6-2-4
○ Injection timing	14° BTDC
○ Dry weight	Approx. 1070 kg (2,359 lb)
○ Dimension (L×W×H)	1787×918×1294 mm (70.4×36.2×51 in.)
○ Rotation	Counter clockwise viewed from Flywheel
○ Fly wheel housing	SAE NO.1
○ Fly wheel	SAE NO.14

◎ FUEL CONSUMPTION

○ Power	lit/hr
25%	17.8
50%	35.1
75%	51.4
100%	68.6
110%	78.1

◎ FUEL SYSTEM

○ Injection pump	Longkou in-line “P” type
○ Governor	Electric type
○ Feed pump	Mechanical type
○ Injection nozzle	Multi hole type
○ Opening pressure	250 kg/cm ² (3556 psi)
○ Fuel filter	Full flow, cartridge type
○ Used fuel	Diesel fuel oil

◎ LUBRICATION SYSTEM

○ Lub. Method	Fully forced pressure feed type
○ Oil pump	Gear type driven by crankshaft
○ Oil filter	Full flow, cartridge type
○ Oil pan capacity	High level 41 liters (10.82 gal.) Low level 33 liters (8.71 gal.)
○ Angularity limit	Front down 25 deg. Front up 35 deg. Side to side 35 deg.
○ Lub. Oil	Refer to Operation Manual

◎ MECHANISM

○ Type	Over head valve
○ Number of valve	Intake 2, exhaust 2 per cylinder
○ Valve lashes at cold	Intake 0.40mm (0.0158 in.) Exhaust 0.65mm (0.0256 in.)

◎ VALVE TIMING

	Opening	Close
○ Intake valve	15 deg. BTDC	30 deg. ABDC
○ Exhaust valve	45 deg. BBDC	13 deg. ATDC

◎ COOLING SYSTEM

○ Cooling method	Fresh water forced circulation
○ Water capacity	23.2 liters (6.12 gal.)

◎ ENGINEERING DATA

○ Water flow	515 liters/min @1,500 rpm
○ Heat rejection to coolant	32.1 kcal/sec @1,500 rpm

- (engine only)
- Pressure system Max. 0.5 kg/cm² (7.11 psi)
- Water pump Centrifugal type driven by belt
- Water pump Capacity 515 liters (136 gal.)/min at 1,500 rpm (engine)
- Thermostat Wax–pellet type
Opening temp. 85°C
Full open temp. 95°C
- Cooling fan Blower type, plastic
840 mm diameter, 8 blades

- Heat rejection to CAC 11.2 kcal/sec @1,500 rpm
- Air flow 17.5 m³/min @1,500 rpm
- Exhaust gas flow 46.3 m³/min @1,500 rpm
- Exhaust gas temp. 600 °C @1,500 rpm
- Max. permissible restrictions
Intake system 3 kPa initial
6 kPa final
Exhaust system 6 kPa max.
- Max. permissible altitude 2,000 m

◎ ELECTRICAL SYSTEM

- Charging generator 28V×70A
- Voltage regulator Built-in type IC regulator
- Starting motor 24V×5.5kW
- Battery Voltage 24V
- Battery Capacity 180 AH

◆ CONVERSION TABLE

- in. = mm × 0.0394
- PS = kW × 1.3596
- psi = kg/cm² × 14.2233
- in³ = lit. × 61.02
- hp = PS × 0.98635
- lb = kg × 2.20462
- lb/ft = N.m × 0.737
- U.S. gal = lit. × 0.264
- kW = 0.2388 kcal/s
- lb/PS.h = g/kW.h × 0.00162
- cfm = m³/min × 35.336

