

◎ POWER RATING

Engine Speed rpm	Type of Operation	Engine Power	
		kW	Ps
1500	Prime Power	405	551
	Standby Power	445	605

-. The engine performance is as per GB/T2820.

-. Ratings are based on GB/T1147.1.

---Prime power is available for an unlimited number of hours per year in a variable load application. The permissible average power output over 24 hours of operation shall not exceed 80% of the prime power rating.

---Standby power is available in the event of a utility power outage or under test conditions for up to 200 hours of operation per year.

The permissible average power output over 24 hours of operation shall not exceed 80% of the standby power rating.

◎ SPECIFICATIONS

○ Engine Model	SC25G610D2
○ Engine Type	V-type,4 strokes, water-cooled Turbo charged air-to-air intercooled
○ Combustion type	Direct injection
○ Cylinder Type	Wet liner
○ Number of cylinders	12
○ Bore × stroke	135(5.32) × 150(5.9) mm(in.)
○ Displacement	25.8(1574) lit.(in3)
○ Compression ratio	16 : 1
○ Firing order	1-12-5-8-3-10-6-7-2-11-4-9
○ Injection timing	14.5°BTDC
○ Dry weight	Approx. 2080kg (4585 lb)
○ Dimension (L×W×H)	1930×1686×1872mm (76×66.4×75.8 in.)
○ Rotation	Counter clockwise viewed from Flywheel
○ Fly wheel housing	SAE NO. 1/2
○ Fly wheel	SAE NO.14

◎ FUEL CONSUMPTION

○ Power	lit/hr
25%	30.9
50%	53.6
75%	75.8
100%	100.4
110%	112.7

◎ FUEL SYSTEM

○ Injection pump	Yijie in-line “P” type
○ Governor	Electric type
○ Feed pump	Mechanical type
○ Injection nozzle	Multi hole type
○ Opening pressure	240kg/cm2 (3414 psi)
○ Fuel filter	Full flow, cartridge type
○ Used fuel	Diesel fuel oil

◎ LUBRICATION SYSTEM

○ Lub. Method	Fully forced pressure feed type
○ Oil pump	Gear type driven by crankshaft
○ Oil filter	Full flow, cartridge type
○ Oil pan capacity	High level 65 liters (17.16 gal.) Low level 55 liters (14.52 gal.)
○ Angularity limit	Front down 25 deg. Front up 35 deg. Side to side 35 deg.
○ Lub. Oil	Refer to Operation Manual

◎ MECHANISM

○ Type	Over head valve
○ Number of valve	Intake 1, exhaust 1 per cylinder
○ Valve lashes at cold	Intake 0.325mm (0.0128 in.) Exhaust 0.375mm (0.0148 in.)

◎ VALVE TIMING

	Opening	Close
○ Intake valve	20 deg. BTDC	48 deg. ABDC
○ Exhaust valve	48 deg. BBDC	20 deg. ATDC

◎ COOLING SYSTEM

○ Cooling method	Fresh water forced circulation
○ Water capacity	48 liters (12.7 gal.)

◎ ENGINEERING DATA

○ Water flow	740 liters/min @1,500 rpm
○ Heat rejection to coolant	79 kcal/sec @1,500 rpm

(engine only)

- Pressure system Max. 0.5 kg/cm² (7.11 psi)
- Water pump Centrifugal type driven by belt
- Water pump Capacity 740 liters (195.36 gal.)/min at 1,500 rpm (engine)
- Thermostat Wax–pellet type
Opening temp. 77°C
Full open temp. 90°C
- Cooling fan Blower type, iron
1100 mm diameter, 6 blades
- Cooling air flow 12.76 m³ /s

◎ **ELECTRICAL SYSTEM**

- Charging generator 28V×55A
- Voltage regulator Built-in type IC regulator
- Starting motor 24V×11kW
- Battery Voltage 24V
- Battery Capacity 200 AH

- Heat rejection to CAC 38 kcal/sec @1,500 rpm
- Air flow 32 m³/min @1,500 rpm
- Exhaust gas flow 86 m³/min @1,500 rpm
- Exhaust gas temp. 650 °C @1,500 rpm
- Max. permissible restrictions
Intake system 3 kPa initial
6 kPa final
Exhaust system 6 kPa max.
- Max. permissible altitude 2,000 m
- Fan power 20 kW

◆ **CONVERSION TABLE**

- in. = mm × 0.0394
- PS = kW × 1.3596
- psi = kg/cm² × 14.2233
- in³ = lit. × 61.02
- hp = PS × 0.98635
- lb = kg × 2.20462
- lb/ft = N.m × 0.737
- U.S. gal = lit. × 0.264
- kW = 0.2388 kcal/s
- lb/PS.h = g/kW.h × 0.00162
- cfm = m³/min × 35.336

